

**SUPER-ABRASIVE WHEEL**

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**Abstract of JP2002264023**

**PROBLEM TO BE SOLVED:** To provide a super-abrasive wheel having a large adhesive strength of a base metal made of hard metal with a super-abrasive layer for appropriately using for heavy duty grinding.

**SOLUTION:** In this super-abrasive wheel having tungsten carbide base hard metal as base metal, concentration of cobalt and/or nickel combined metal phase in the metal is 25-35 mass%.

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